



GRINDSMART®
830XW
SMART MACHINE SMART GRINDING

EN



HYDROSTATIC + LINEAR TECHNOLOGY

GRINDSMART®
830XW

Effective innovations in grinding solutions

The new GrindSmart®830XW, a combination of technology and innovation, is the result of intensive research work combined with our engineers' know-how in the design of precision grinding machines. This new model has been developed specifically for the grinding of cutting tools with surface finishes and cutting edges of a quality superior to market standards.



GRINDSMART® 830XW

HYDROSTATIC + LINEAR TECHNOLOGIES

The GrindSmart®830XW integrates the innovative combination of hydrostatic technology and linear motors to produce large and small series with 6 axes interpolated simultaneously. This concept provides an exceptionally high degree of rigidity and dampens vibrations that naturally occur during grinding, thereby increasing the life of the grinding wheels and guaranteeing surface finishes and sharp cutting edges that give users a real competitive advantage. Unattended production is an additional process that has been integrated into this machine to allow long-term manufacturing without human intervention.

The use of the same oil for the hydrostatic slides, cooling of grinding spindle, and coolant during grinding allows the machine to be kept at a constant temperature and provides a remarkably high level of thermal stability, both during setup and grinding.

The combination of these two technologies offers further advantages such as non-contact, non-stick and friction-free slide movements as well as reduced maintenance costs.



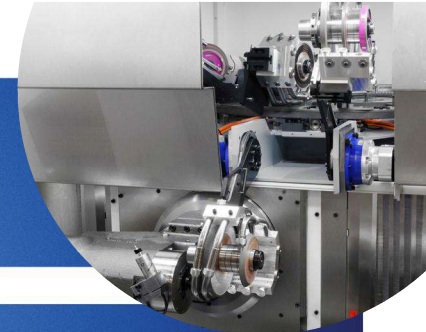
6-axis Fanuc Robot
- capacity of 10 cassettes
for up to 4'500 pieces
- extreme flexibility



Synchronous direct-drive grinding spindle
- constant wheel rotation independent from spindle load
- perfect and homogeneous surface finish
- low power consumption



6-axis kinematic
- constant grinding point for relief operations on ballnose, radii and form tools
- Maximum freedom in axis movements due to the 6-axis design and the total symmetry of the spindle axis (A)

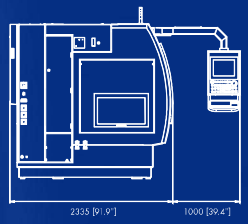
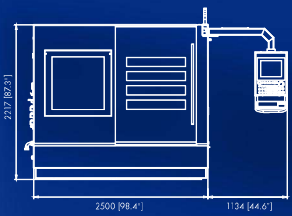


Ultra-compact 15-position wheel/nozzle changer
- wheel pack and nozzle change under 11 seconds
- tool unload/load simultaneously during wheel change
- lean manufacturing
- no additional footprint

Rollomatic VirtualGrind® Pro
- full software package included
- free upgrades during the entire machine life time
Smart Connectivity, Industry 4.0
- in-process tool measuring system to enhance the autonomy without human intervention
- RMonitor for remote production management
- monitoring software also available on smartphones



GRINDSMART®830XW TECHNICAL DATA (MM)



GRINDING RANGE	Ø 1.0 – 32.0 mm (.04" – 1.25")
CONTROL	FANUC 30iMB
X axis	Stroke 320 mm (12.6")
	Fast travel 12 m/min. (473"/min.)
	Encoder type Absolute linear scale
	Resolution 0.00001 mm (.0000004")
Y axis	Stroke 200 mm (7.87")
	Fast travel 12 m/min. (473"/min.)
	Encoder type Absolute linear scale
	Resolution 0.00001 mm (.0000004")
Z axis	Stroke 400 mm (15.7")
	Fast travel 12 m/min. (473"/min.)
	Encoder type Absolute linear scale
	Resolution 0.00001 mm (.0000004")
A axis	Stroke -30° to 210° (240°), direct drive
	Fast rotation 10800°/min.
	Encoder type Absolute optical encoder
	Resolution 0.00001°
B axis	Stroke -30° to 210° (240°), direct drive
	Fast rotation 10800°/min.
	Encoder type Absolute optical encoder
	Resolution 0.00001°
C axis	Stroke Tool rotation, direct drive
	Fast rotation 1000 r.p.m.
	Encoder type Absolute optical encoder
	Resolution 0.00001°

GRINDING MOTOR SYNCHRONOUS	
Power	11 kW (15 HP), direct drive
Peak Power	14 kW (19 HP)
Rotation speed	500 – 12000 r.p.m.
Grinding wheels	Ø Max. 150 mm (6")
WHEEL CHANGER SMARTCHANGER	
Wheel pack capacity	15
Number of wheels per pack	4
Attachment	HSK50E
CLAMPING	
Clamping system	Adapters Schaublin and Nann
Clamping range	Ø 3.0 – 32.0 mm (.012" – 1.25")
Clamping type	Pneumatic
ROBOT LOAD & UNLOAD	
Number of tools	Up to 4500 (10 cassettes)
Shank diameter	Ø 3.0 – 32.0 mm (.012" – 1.25")
Max. overall length	300 mm (12")
Clamping	Pneumatic
TOOL SUPPORTS (OPTION)	
Shank support	eVs clamping, Pneumatic
Cutting portion support	eVs or Half moon, Pneumatic
MACHINE	
L x W x H	2200 x 2500 x 2200 mm (86.6" x 98.4" x 86.6")
Weight	6200 kg (12125 lbs)
Total power	Maximum 27 kW
	3 x 400V/45A

* Specifications are subject to change without notice

