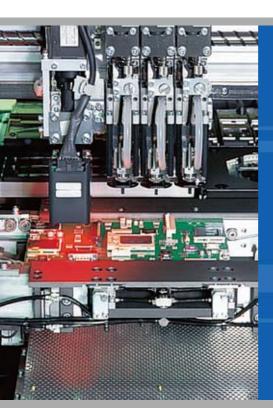
Panasonic

2013

Electronics Assembly System catalog







• Modular Multi-Functional Placement Machine

- •Oddshaped component adaptability enhanced by the 3D sensor installation.*1
- •Modular Multi-Functional Placement Machine with direct tray feeder availability.

*1:Optional



 * It may not conform to Machinery Directive and EMC Directive in case of optional configuration and custom-made specification.

Model ID		DT401-F		
Model No.		KXF-E64C		
PCB dimensions		L 50 mm × W 50 mm to L 510 mm × W 460 mm		
Max. speed	Chip	0.7 s/chip (tape or bulk)		
	Tray	0.8 s/QFP (single tray) , 1.2 s/QFP (twin tray)		
Placement accuracy	Chip	±50 µm/Chip (Cpk ≧ 1)		
	Tray	$\pm 35 \mu m/QFP (Cpk \geqq 1)$		
No.of component inputs	Tape	Max.54 *2		
	Tray	Max.20 (single tray) , Max.40 (twin tray)		
Component dimension	ns	(0201") 0603 chip to L 100 mm × W 90 mm × T 25 mm		
PCB exchange time		0.9 s (Board length: up to 240 mm Under optimum conditions)		
Electric source *3		3-phase AC 200 V, 1.5 kVA		
Pneumatic source *4		0.49 MPa, 150 L/min (A.N.R.)		
Dimensions		W 1 260 mm × D 2 542 mm × H 1 430 mm *5		
Mass *6		1 560 kg		

*Values such as maximum speed and placement accuracy may vary depending on operating conditions.

- *Please refer to the "Specification" booklet for details. *2:When 8 mm double tape feeder used.
- *3:Compatible with 220 / 380 / 400 / 420 / 480 V *4:Only for main body

- '5:Excluding monitor and signal tower
 '6:Standard configuration, excluding batch exchangecart and tray feeders. This differs depending on the option configuration.

Our Solutions, Your Value

Operation rate improved by direct tray feeder and feeder batch exchange cart

Direct pickup

The placement heads pick up the tray components directly. This enables many and varied odd-shaped components to be mounted at high-speed.

Tray feed during operation

Using the replenisher unit installed above the tray feeder, tray feed can be performed when the components run out without having to stop production.

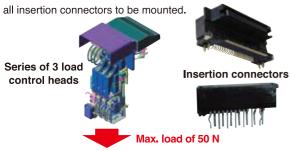
Feeder collective-exchange cart

This enables all the tape feeders to be changed collectively during changeover.

40 tray capacity Twin tray 20 tray capacity Single tray Feeder batch exchange cart [DT401] Tray feeder

Load control head supplied as standard

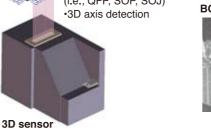
The series of three load control heads yields a maximum load of 50 N which enables almost



High-quality placement for IC package via the 3D sensor

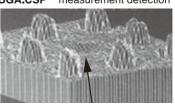
High-speed detection via batch scanning.

All leads of components (i.e.; QFP, SOP, SOJ) 3D axis detection





*1:Optional



Ball lacking CSP

Can handle parts ranging from microchips to large parts such as BGAs, CSPs and connectors

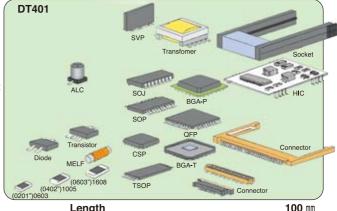
	tape	bulk	stick	tray
DT401	•	•	•	•

Intelligent feeders also designed for CM402 employed

Supply type	Maximum number of kinds	Supply type	Maximum number of kinds
8 mm Single tape feeder	27	88 mm tape feeder	5
8 mm double tape feeder	54	104 mm tape feeder	4
12.16 mm tape feeder	27	32 mm adhesive tape feeder	9
24•32 mm tape feeder	13	Intelligent stick feeder	6
44•56 mm tape feeder	9	Intelligent bulk feeder	27
72 mm tape feeder	6		

25 mm

Height



100 mm

🕂 Safety Cautions

Please read the User's Manual carefully to familiarize yourself with safe and effective usage procedures.

■To ensure safety when using this equipment all work should be performed according to that as stated in the supplied Operating Instructions. Read your operating instruction manual thoroughly.



Panasonic Group products are built with the environment in mind. http://panasonic.net/eco/

14001

Panasonic Group builds Environmental Management System in the factories of the world and acquires the International Environmental Standard ISO 14001:2004.

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